

## Bitumen grade 80/100

| Characteristics                        | Typical value | Test method         |
|--|---------------|---------------------|
| PENETRATION AT 25°C                    | 80/100        | ASTM D5             |
| SOFTENING POINT °C                     | 45/52         | ASTM D36            |
| DUCTILITY AT 25°C (CM)                 | 100 MIN       | ASTM D113           |
| FLASH POINT°C                          | 225 MIN       | ASTM D92            |
| LOSS ON HEAT WT. %                     | 0.5 MAX       | ASTM D6             |
| DROP IN PENETRATION<br>AFTER HEATING % | 20 MAX        | ASTM D5&D6          |
| SPECIFIC GRAVITY AT 25°C               | 1.01/1.06     | ASTM D70            |
| SOLUBILITY IN TCE, WT%                 | 99.5 MIN      | ASTM D2042          |
| SPOT TEST                              | Negative      | A.A.S.H.T.O T102-42 |